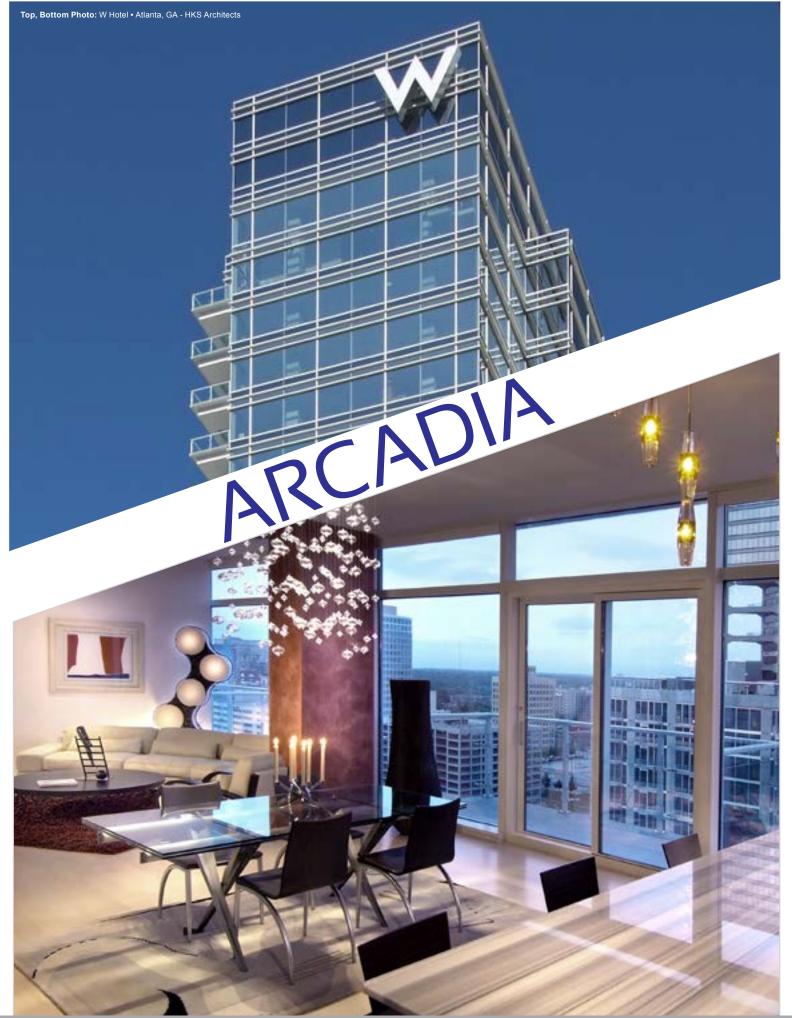
RESIDENTIAL **PRODUCTS**

PRODUCT

OFFERINGS

OII LIMINGS
Introduction
500 Series Window
T200E/T325E Series Window
5000 Series Door
5820/5920 Series Door
5500 Series Door. Pages 31-34 A high performance structural horizontal sliding glass patio door tested to HC and hurricane impact requirements where tall and wide panels are required. Low air and water infiltration can be supplied with panels up to 11 ft. tall and is ideal for residential, luxury and commercial applications.
5520 Series Door
8250E Series Door
TC470 Series Window Wall System



Cover: Top Photo: Four Seasons Resort • Orlando, FL - HKS Architects

Lower Photo: Bridgehampton, NY - Bates-Masi Architects

as a continuous fixed wall system with optional inserts for operable windows and doors.

Page 1 Page 2

IN THIS BROCHURE, YOU WILL FIND THE PRODUCT OFFERINGS FROM OUR "ARCHI-IN THIS BROCHURE, YOU WILL FIND THE PRODUCT OFFERINGS FROM OUR "ARCHITECTURAL PRODUCTS DIVISION" WHICH INCLUDE HINCED CACEMENT JAINING CIAIS AND DOOPE LINICED CIMINIC TERRACE DOOPE TECTURAL PRODUCTS DIVISION" WHICH INCLUDE ALUMINUM SLIDING GLASS WINDOWS AND DOORS, HINGED SWING TERRACE DOORS, HINGED EVETEN WINDOWS AND DOORS, HINGED AND OTHE ININDOMINATION OF AND AND OTHE ININDOMINATION OF AND AND OTHER WINDOWS AND AND OTHER WINDOWS AND ADDRESS WINDOWS WINDOWS AND DOORS, HINGED SWING TERRACE DOORS, HINGED CA AWNING AND HOPPER WINDOWS, AND OUR WINDOW WALL SYSTEM.

WE SPECIALIZE IN PROVIDING BOTH STANDARD AND CUSTOMIZED ENGI-WE SPECIALIZE IN PROVIDING BOTH STANDARD AND CUSTOMIZED ENGI-ARCADIA IS A NATIONALLY REC-OGNIZED PREMIER MANUFAC-TURER OF ALUMINUM ENTRANCE AND FENESTRATION PRODUCTS

NEERED SOLUTIONS FOR ALL YOUR ARCHITECTURAL ALUMINUM FENES.

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CAN BE MADE TO ANY SIZE TANIDARD AND CHETOMA EINICLIECE CAN BE MADE TO ANY SIZE THAT IS REQUIRED AND WE UPFER.

PRODUCTS IN A VARIETY OF STANDARD AND CUSTOM FINISHES. YOU WILL FIND OUR PRODUCTS IN THE FINEST CONTEMPORARY YOU WILL FIND OUR PRODUCTS IN THE FINEST CONTEMPORARY

YOU WILL FIND OUR PRODUCTS IN THE FINEST LUXURY CONDOMINUM

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AND TRADITIONAL APARTMENT BUILDINGS, THE FINEST HO-CO-OPS AND RENTAL APARTMENT BUILDINGS, THE FINEST HOTELS AND RESORTS, SPORTS VENUES, RESTAURANTS, SOUND
TELS AND RESORTS, SPORTS VENUE I IE A
AND CINIMA CTUDING TUDON ICHON IT THE I IE A STORE FRONT ENTRANCE SYSTEMS, ALUMINUM ENTRY DOORS, CURTAIN IEL 3 MINU MESUNI 3, STUDIOS THROUGHOUT THE USA.
AND CINIMA STUDIOS THROUGHOUT THE WALL WINDOW WALL AND RIBBON WALL SYSTEMS, SLIDING WINDOWS AND DOORS, BI-FOLD DOORS, HINGED SWING TERRACE DOORS, HINGED CASEMENT, AWNING AND HOPPER WINDOWS, AND INTRO-DUCING OUR NEW LINE OF STEEL WINDOWS.

THERMAL BREAK TECHNOLGY

All our products employ Thermal Break technology for optimal energy savings and sound performance. The main function of a thermal break system is to separate an aluminum profile into two parts to reduce thermal conductivity throughout the product. The two ways of doing this are by using (1) poured polyurethane (pour and de-bridge) or (2) polyamide insulating strips (thermal struts).

POUR AND DE-BRIDGE METHOD

The first method is referred to as pour and debridge. This method allows for an aluminum extrusion profile designed and extruded with a strategically placed channel to accept and encapsulate the insulating polymer (a liquid polyurethane polymer resin that is poured into the pocket and hardens almost immediately) The underside of the cavity is then "de-bridged" or saw cut about 18" to 316" wide along the length of the extrusion to separate both sides of the aluminum. This causes both sides of the aluminum extrusion to be separated by a nonconductive material and thus prevent thermal conductivity from one side of the extrusion to the other.

THERMAL STRUT METHOD

The second method uses polyamide insulating strips to separate and secure the interior and exterior sections of an aluminum profile extrusions. Thermal strut involves two separate extrusions joined together through the use of engineered structural plastic struts. Both the inside and outside aluminum profiles are extruded independently with a cavity that will ultimately receive the strut.



Pour and De-Bridge Method

For additional information on this process, please refer to the image above and visit: Azon International at: www.azonintl.com



Thermal Strut Method

For additional information on this process, refer to the image above and visit:

TechnoForm USA at: www.technoform-bautec.

Page 4 Page 3

500 SERIES THERMAL-IMPACT (OPTIONAL) SLIDING WINDOW

The Plaza Luxury Condominiums, Fort Lee, NJ

MULTIPLE CONFIGURATIONS AVAILABLE

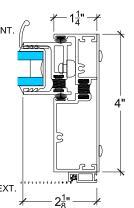
VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

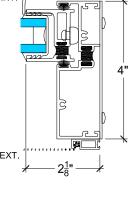
Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) • Product Installation Manuals (PDF)

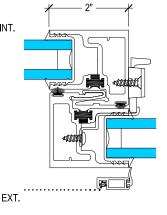


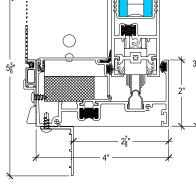












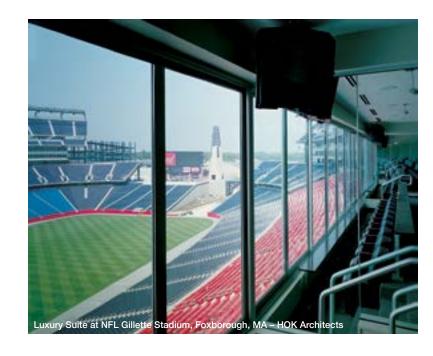
LATCH JAMB

INTERLOCKER

SILL

500 SERIES FEATURES AND OPTIONS

- Tested performances as CW, HC, and AW rated product
- Low air & water infiltration performance full thermal frame and panel construction
- Multiple sills with varying back legs available 2", 2 ½", 3" for different water infiltration performances
- Configured as inside slider (with exterior mounted fixed screen) 4" depth frame
- Marine grade non corrosive stainless steel track for optimum EZ gliding performance
- All stainless steel marine grade tandem rollers for EZ glide operation
- Exterior fixed screen optional
- Customized sub sill, head & 2-piece Jamb receptors available
- Flush flange perimeter framing available
- Applied nail on fin framing available
- Strap anchors available
- Fixed overhead transoms available (also can be mounted below window)
- Standard deco color matched sweep lock with stainless steel strike integrated into glazing pocket of fixed panel (bronze craft premium burnished sweep lock optional)
- All dry glazed with marine EPDM or PVC wrap around gaskets to accommodate 1/4, 1/2, (monolithic) 5/8", 1", 1 1/16" 1 1/8" (IG) glass
- High load interlockers & meeting stiles available for high wind load & structural performance
- See our hardware section for optional hardware options & upgrades
- Stock finishes: dark bronze or satin clear anodized class 1 or Duracron paint white or quaker bronze - standard
- Any Duranar or Valspar finish or other anodized finish optional
- Second Compact Comp



Page 6 Page 5

500 SERIES HARDWARE AND OPTIONS

Flush Flange Framing - Optional





Nail Fin Framing - Optional



Nail Fin Framing – Optional



Extruded Sub Sill



Sill Track Options (2", 2 ½", 3" Sills - Left to Right)

500 SERIES HARDWARE AND OPTIONS



Fixed Exterior Screen



Extruded Handle



Bronzecraft - Optional Burnished Bronze Sweep Lock



ADA Lever Handle with Adams Rite SS Mortise Lock



Extruded Handle

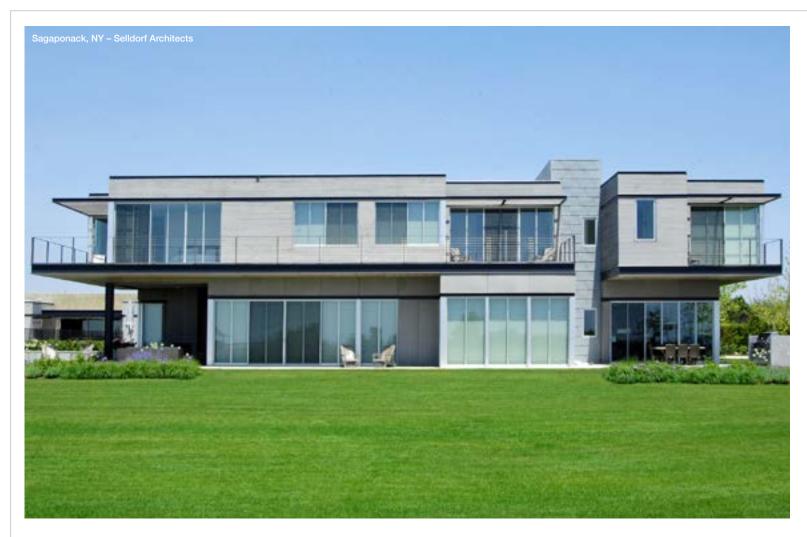


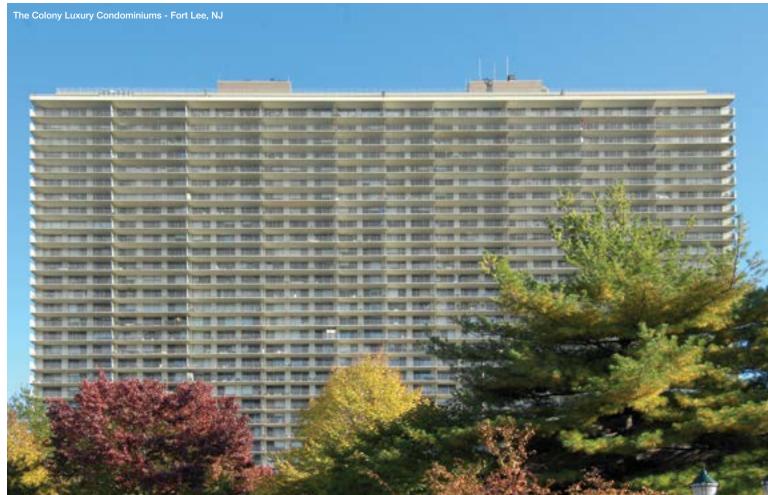
Deco Sweep Lock (Black, White, Silver)



Stainless Steel Rollers

Page 7









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T-200E/T-325E SERIES THERMAL-IMPACT

CASEMENT, AWNING, HOPPER

(OPTIONAL

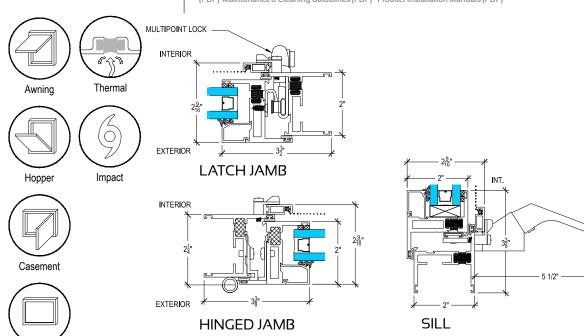
(AVAILABLE AS FIXED, IN SWING OR OUT SWING)



MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

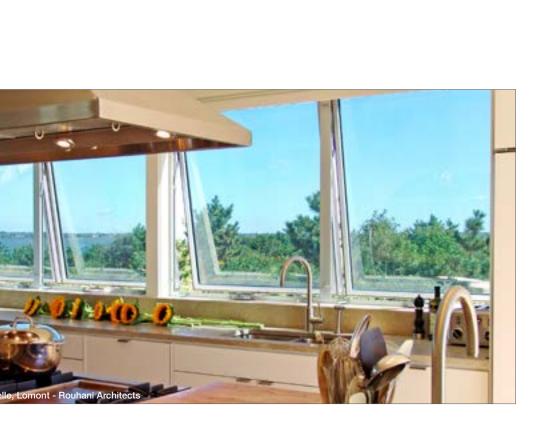
 $Product\,Specifications\,(PDF) \cdot Elevations\,\Theta\,Plan\,Details\,(PDF\,\Theta\,DWG) \cdot Product\,Warranty\,Information\,(PDF)\,Maintenance\,\Theta\,Cleaning\,Guidelines\,(PDF) \cdot Product\,Installation\,Manuals\,(PDF)$



T-200/T-325 SERIES FEATURES AND OPTIONS

- T200E is a 2" deep frame system
- T325E is a 3 1/4" deep frame system
- Tested performances as HC rated product
- Low air & water infiltration performance full thermal frame and panel construction
- Long equal leg, short leg, unequal leg & nail fin framing available 2" depth framing
- Long equal leg framing available 3 1/4" depth framing
- Can be configured as an awning (project out), hopper (project in), casement (both project in/out) and fixed picture window
- Casement configuration available standard with color matched custom butt hinges
- Project out awnings & project in hoppers available standard with stainless steel 4-bar hinges
- Fixed screen with clip on mounting brackets are available
- Fixed transoms as well as sidelights available to mate with operable windows
- Roto gear operator with fixed arm available on all casements and awnings optional
- Casement locks and Cam operating handle locks standard
- Multi point locking hardware for casement window optional
- Casement locks for awning window mounted on both sides of the frame optional
- Hopper windows come standard with cam handles
- Can be glazed with interior or exterior stops to accommodate 1" IG Glass
- Stock finishes: dark bronze or satin clear anodized class 1 or Duracron paint white standard
- Any Duranar or Valspar finish or other anodized finish optional





T-200E/T-325E SERIES

HARDWARE AND OPTIONS



Casement w/ Roto Gear Handle and Casement Lock



Casement w/ Roto Gear Handle and Multi Point Lock



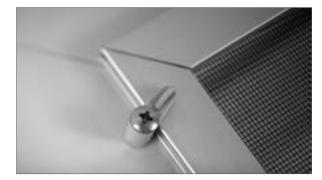
Hopper (Project-in)
In Open Position with Cam Handle



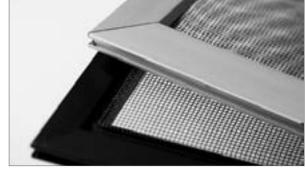
Awning (Project Out) with Pivot Shoe Roto Operator and Casement Lock



Hopper (Project-in)
In Closed Position with Cam Handle



Fixed Window Screen Mounting Clips



Optional Fixed Window Screen



Contour Roto Operator by Truth Hardware- Optional

T-200E/T-325E SERIES HARDWARE AND OPTIONS



New Style (3) Butt Hinge



Old Style (5) Butt Hinge



4 Bar Stainless Steel Hinge



Pivot Shoe Roto Operator (Awning)



Left or Right Handed Roto Operator (Casement)



Long Equal Leg Frame



Short Equal Leg Frame



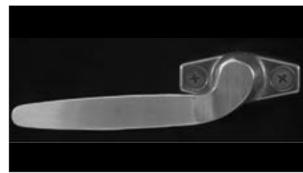
Nail Fin Frame



Multi Point Lock Handle - Optional

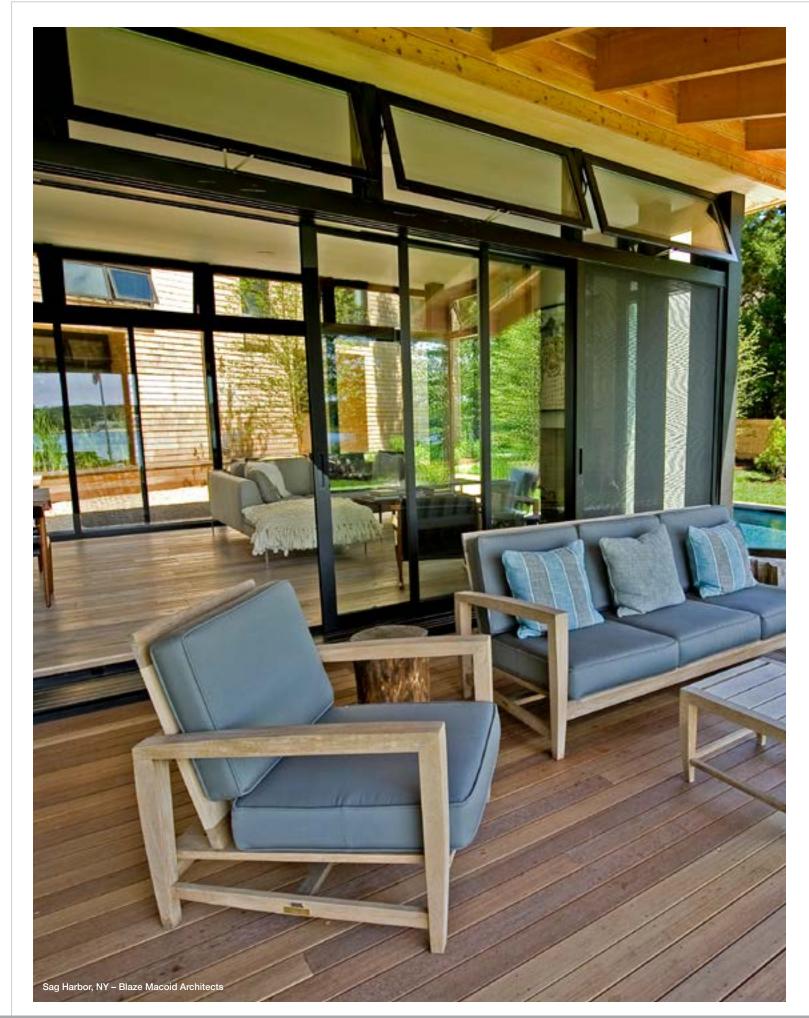


Casement Handle Lock



Cam Handle

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Page 15 Page 16

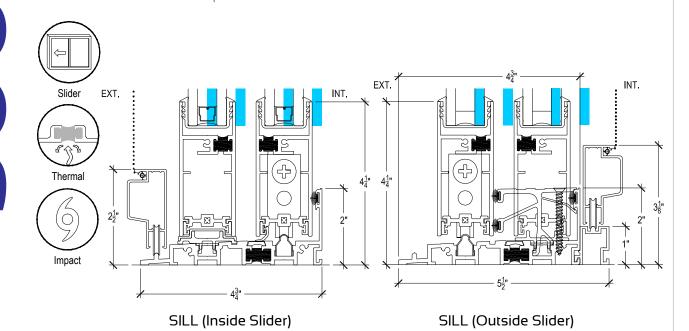
5000SERIESTHERMAL-IMPACT(OPTIONAL)SLIDING GLASS DOOR

Four Seasons Resort, Orlando, FL - HKS Architects

MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) • Product Installation Manuals (PDF)



5000 SERIESFEATURES AND OPTIONS

- Tested performances as an HC and AW rated product
- Low air & water infiltration performance full thermal frame and panel construction
- Multiple sill track options with various back leg heights available %" flush, 1 %", 2", 2 %", 3" & 4" for different water infiltration performances
- Can be configured as either an inside or outside slider (operating panel can be on the interior or exterior track)
- Marine grade non corrosive stainless steel track for optimum EZ gliding performance
- 3 different sizes of Arcadia EZ Glide precision bearing marine grade all stainless steel tandem rollers with available roller wheel diameter sizes of 1 ½", 1 ½", 2 ½", 2 ¾6" & 3" for varying load capacity panels
- Head and 2-pc Jamb receptors optional
- Extruded 0.100" aluminum sub sills available (L shape or Z shape) optional
- Flush flange perimeter framing available optional
- Applied nail on fin framing available optional
- Fixed overhead transoms available optional
- Adams Rite MS-1850 steel mortise lock with stainless steel hook standard
- Marine grade 100% all stainless steel Adams Rite MS-1950 mortise lock optional
- Interior/Exterior aluminum extruded wire pull handles in clear or black anodized standard (other finishes and styles available upon request)
- Interior brass thumb turn standard. Exterior brass keyed cylinder optional
- Adams Rite MS-1847 stainless steel mortise lock with optional turn lever escutcheon optional
- Adams Rite flush pull either locking (to operate MS-1847) or dummy (single or int/ext set) optional
- Futura flush interior/exterior aluminum handles (satin or black anodized) optional
- Futura flush interior/exterior stainless steel handles optional
- Futura flush stainless steel interior thumb turn optional
- Stainless steel strike plate optional
- All dry glazed with marine EPDM or PVC wrap around gaskets to accommodate ¼", ½", (monolithic) %", 1", 1 1/16" 1 1/8" (IG) glass
- Available with a high STC rating for sound control
- Heavy duty interior or exterior mounted screen with all stainless & non corrosive components
- Hi load interlockers & meeting stiles available for high wind load & structural performance
- Stock finishes dark bronze or satin clear anodized class 1 or Duracron paint white or quaker bronze - standard
- Any Duranar or Valspar finish or other anodized finish optional
- Can be made to meet impact rated hurricane codes optional

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5000 SERIES HARDWARE AND OPTIONS





Hi Load Interlocker

D 250 Door Insect Screen

(Left to Right) Sill Track Options with Varying Backleg Heights % Flush, 1 ½", 2", 2 %", 3", 4" (Not Shown)





D 250 Door Insect Screen



Flush Flange Framing - Optional



L Track Extruded Sub Sill (5")



L Track Extruded Sub Sill (7")



Z Track Extruded Sub Sill









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5820/5920 SERIES MULTI-PANEL / POCKET WALL-SLIDING PATIO DOOR SYSTEM



MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

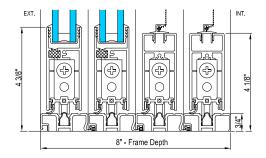
Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) • Product Installation Manuals (PDF)

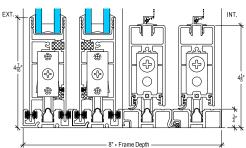












(2" Backleg Sill - Optional)

5820/5920 SERIES **FEATURES AND OPTIONS**

- 5820 series available with ½" or ¾" high flush sill best suited for interior use for a clean and refined
- 5920 series with 34" flush sill best suited for exterior use
- 2" backleg sill available for 5820 / 5920 series optional
- Various extruded subsills available for added water protection
- Multiple 2" depth frames can be attached to each other for an endless combination of configurations
- · Concealed recessed sill tracks available optional
- Integrated weep holes at sill available for improved water performance optional
- Can be configured as a pocket, wall or multi panel slider door with almost any configuration imaginable. Can also be configured as a 90 degree corner door or any other custom degree angular door
- Can be configured with interior or exterior insect screen panel doors
- Marine grade non-corrosive stainless steel track for optimum EZ gliding performance
- 3 different sizes of Arcadia EZ Glide precision bearing marine grade all stainless steel tandem rollers with available roller wheel diameter sizes of 1 ½", 1 11/16" & 3" for varying load capacity panels
- Extruded 0.100" aluminum subsills available (L-shape or Z-shape)
- Marine grade 100% all stainless steel Adams Rite MS-1950 mortise lock optional
- Adams Rite MS-1850 steel mortise lock with stainless steel hook standard
- · Interior/exterior aluminum extruded wire pull handles in clear or black anodized standard (other finishes and styles available upon request)
- Interior brass thumb turn standard. Exterior brass keyed cylinder optional
- Adams Rite MS-1847 stainless steel mortise lock with optional turn lever escutcheon optional
- Adams Rite flush pull either locking (to operate MS-1847) or dummy (single or int/ext set) optional
- Futura flush interior/exterior aluminum handles (satin or black anodized) optional
- Futura flush interior/exterior stainless steel handles optional
- Futura flush stainless steel interior thumb turn optional
- Stainless steel strike plate optional
- All dry glazed with marine EPDM or PVC wrap around gaskets to accommodate 1/4", 1/4", (monolithic) 5/4", 1", 1 1/46" 1 1/4" (IG) glass
- Hi load interlockers & meeting stiles available for high wind load & structural performance
- Hi load vertical mullions available for mulling fixed panels together on the same track
- Stock finishes dark bronze or satin clear anodized class 1 or white Duracron paint standard
- Any Duranar or Valspar finish or other anodized finish optional

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SER S 820/5920

5820 SERIES

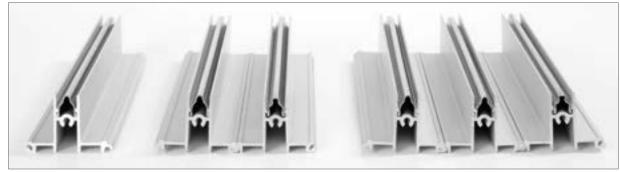
HARDWARE AND OPTIONS



5820 Series - Flush Sill 3/4" - Standard 5820 Series - Flush Sill 1/2" - Optional Optional 2" Backleg (Not Shown)



5920 Series Flush Sill Optional 2" Backleg



Concealed Recessed Sill Tracks (Single, Double, Triple, etc)



Recessed Finger - Edge Pull

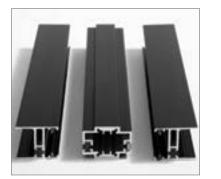




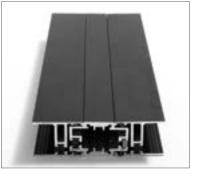
Series 5820 Operable Insect Screen Panels



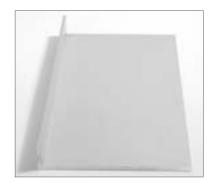
Series 5820 Operable Insect Screen Panels



Series 5820 Fix Panel Mulling Members



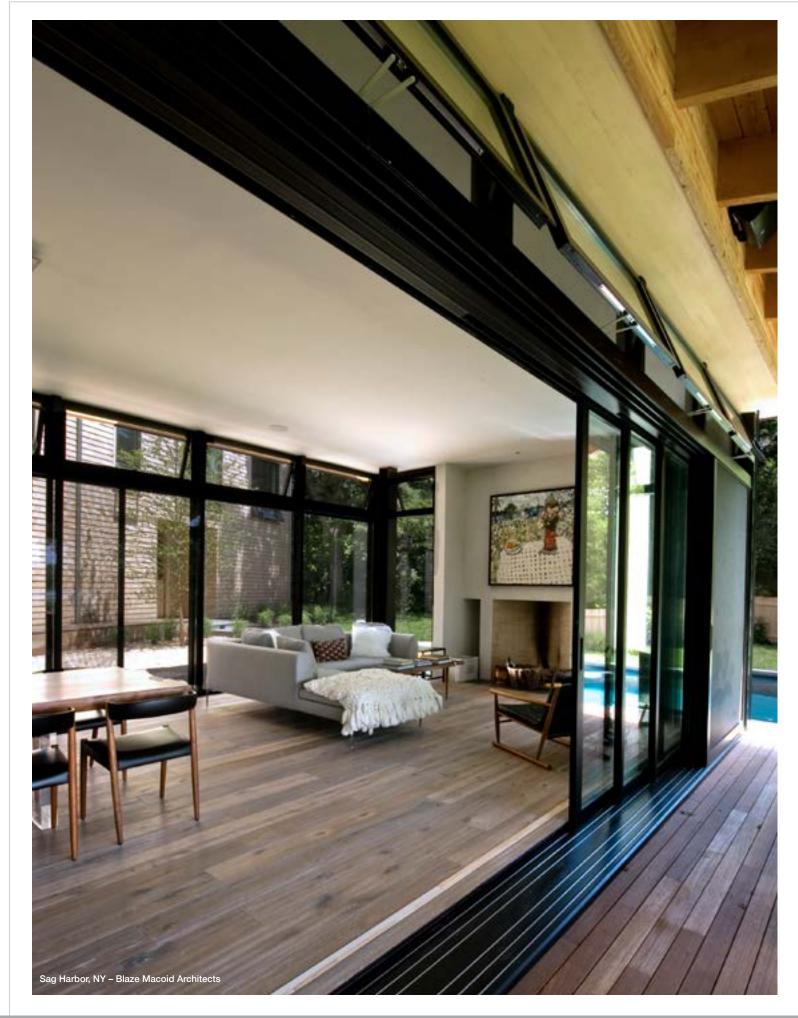
Series 5820 Fix Panel Mulling Members

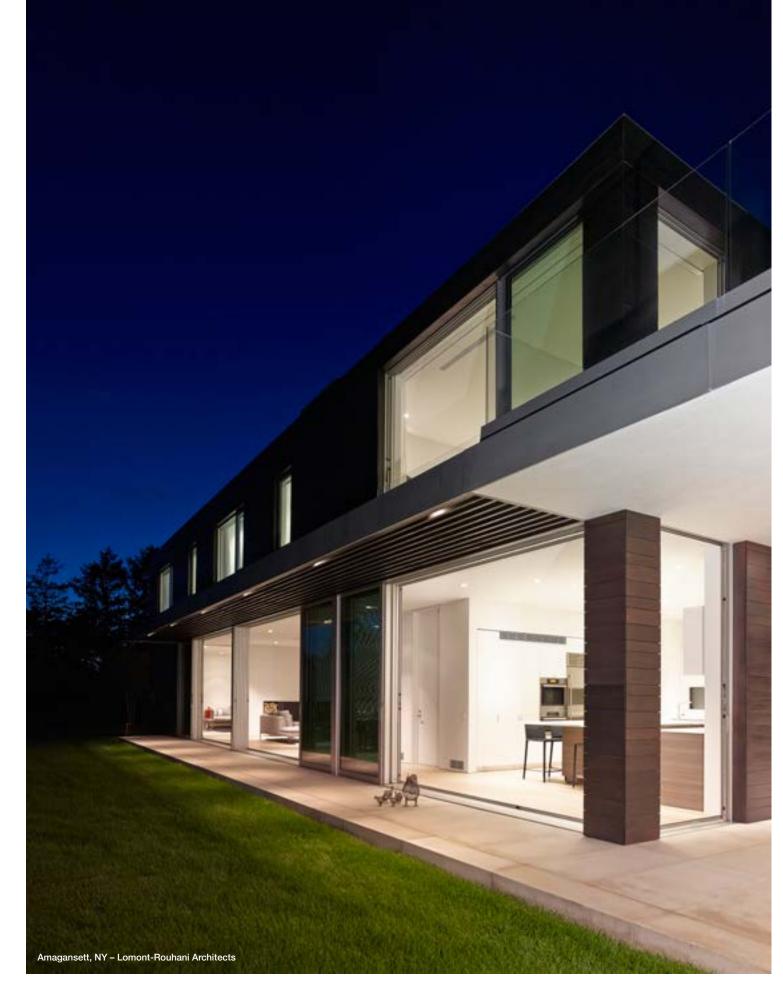


L Track Extruded Sub Sill (7")









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5500 SERIES HIGH PERFORMANCE/IMPACT THERMAL SLIDING GLASS PATIO DOOR

MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

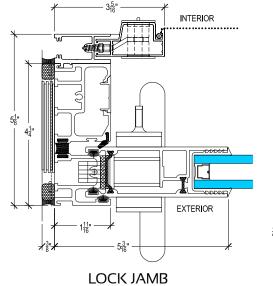
Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) • Product Installation Manuals (PDF)

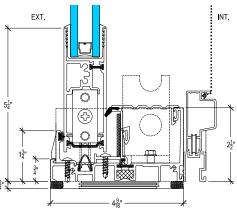












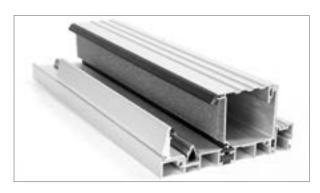
SILL

5500 SERIES FEATURES AND OPTIONS

- Impact tested to ASTM 1886/1996 large missile hurricane 70 DP design load impact/ cycling at 10 ft high panels - higher panels available based on wind load project parameters
- 4 ½" depth frame expandable to 5 ½" depth with interior screen track 2 track system
- 2 ½" back leg sill standard tested to 12 psf water infiltration in the lab
- Can be configured as a 2,3,4,5,6 panel door riding on two (2) tracks with the operable panels on the exterior track
- Interior / Exterior insect screen track & panels available optional
- Head and 2-pc Jamb receptors optional
- Horizontal muntins for true divided lites optional
- Marine grade non corrosive stainless steel track for optimum EZ gliding performance
- 2 different sizes of Arcadia EZ Glide precision bearing marine grade all stainless steel tandem rollers with available roller wheel diameter sizes of 1 13/16" & 3" for varying load capacity panels
- Extruded 0.100" aluminum sub sills available (L-shape or Z-shape)
- Marine grade 100% all stainless steel Adams Rite MS-1950 mortise lock optional
- Adams Rite MS-1850 steel mortise lock with stainless steel hook standard
- Interior/exterior aluminum extruded wire pull handles in clear or black anodized standard (other finishes and styles available upon request)
- Interior brass thumb turn standard. Exterior brass keyed cylinder optional
- Adams Rite MS-1847 stainless steel mortise lock with optional turn lever escutcheon optional
- Adams Rite flush pull either locking (to operate MS-1847) or dummy (single or int/ext set) optional
- Futura flush interior/exterior aluminum handles (satin or black anodized) optional
- Futura flush interior/exterior stainless steel handles optional
- Futura flush stainless steel interior thumb turn optional
- Stainless steel strike plate optional
- All dry glazed with marine EPDM or PVC wrap around gaskets to accommodate 1", 1 1/16" 1 1/8" (IG) impact glass
- Hi load interlockers & meeting stiles available for high wind load & structural performance
- Stock finishes dark bronze or satin clear anodized z class 1 or white Duracron paint standard
- Any Duranar or Valspar finish or other anodized finish optional



5500 SERIESHARDWARE AND OPTIONS



Series 5500 Sill 2 ½" Backleg Interior Screen Track (Exterior View - Left)



Series 5500 Sill 2 ½" Backleg Interior Screen Track (Exterior View - Right)



L Track Extruded Sub Sill (7")



D 250 Door Insect Screen



Z Track Extruded Subsill



D 250 Door Insect Screen





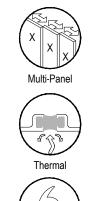
5520 SERIES HIGH PERFORMANCE/IMPACT MULTI-PANEL POCKET / WALL / SLIDING GLASS PATIO DOOR

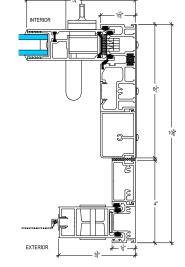
Beverly Hills, CA - Maxx London Design & Development

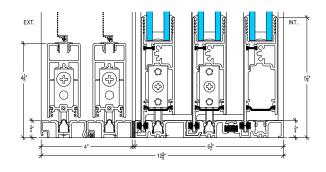
MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

 $Product\,Specifications\,(PDF) \cdot Elevations\,\Theta\,Plan\,Details\,(PDF\,\Theta\,DWG) \cdot Product\,Warranty\,Information\,(PDF)\,Maintenance\,\Theta\,Cleaning\,Guidelines\,(PDF) \cdot Product\,Installation\,Manuals\,(PDF)$







LATCH JAMB

SILL

5520 SERIESFEATURES AND OPTIONS

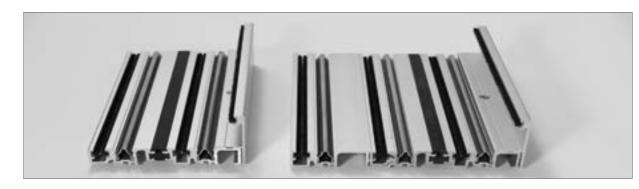
- Impact tested to ASTM 1886/1996 large missile hurricane 70 DP design load
- Multiple 2 ½" depth frames can be attached to each other for an endless combination of configurations
- Flush (½" high) sill standard optional 2 ¼" back leg sill available for added water penetration performance
- Can be configured as a pocket, wall or multi panel slider door with almost any configuration imaginable. Can also be configured as a 90 degree corner door or any other custom degree angular door
- Can be configured with interior or exterior insect screen panel doors
- Marine grade non corrosive stainless steel track for optimum EZ gliding performance
- 3 different sizes of Arcadia EZ Glide precision bearing marine grade all stainless steel tandem rollers with available roller wheel diameter sizes of 1 ½", 1 13/16" & 3" for varying load capacity panels
- Extruded 0.100" aluminum sub sills available (L-shape or Z-shape)
- Marine grade 100% all stainless steel Adams Rite MS-1950 mortise lock optional
- Adams Rite MS-1850 steel mortise lock with stainless steel hook standard
- Interior/exterior aluminum extruded wire pull handles in clear or black anodized standard (other finishes and styles available upon request)
- Interior brass thumb turn standard. Exterior brass keyed cylinder optional
- Adams Rite MS-1847 stainless steel mortise lock with optional turn lever escutcheon optional
- Adams Rite flush pull either locking (to operate MS-1847) or dummy (single or int/ext set) optional
- Futura flush interior/exterior aluminum handles (satin or black anodized) optional
- Futura flush interior/exterior stainless steel handles optional
- Futura flush stainless steel interior thumb turn optional
- Stainless steel strike plate optional
- All dry glazed with marine EPDM or PVC wrap around gaskets to accommodate ¼", ½, (monolithic) 5%", 1", 1 1/16" 1 1/8" (IG) glass
- Hi load interlockers & meeting stiles available for high wind load & structural performance
- Installation videos available on You Tibe search under "Arcadia Door"
- Stock finishes dark bronze or satin clear anodized class 1 or white Duracron paint standard
- Any Duranar or Valspar finish or other anodized finish optional

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5520 SERIES

HARDWARE AND OPTIONS

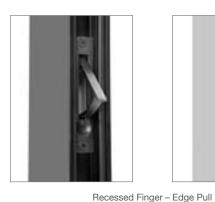
S H S H S



Flush Sill with 2 1/4" Backleg (2 & 3 Track Option Shown)



Flush Sill (2 & 3 Track Option Shown)







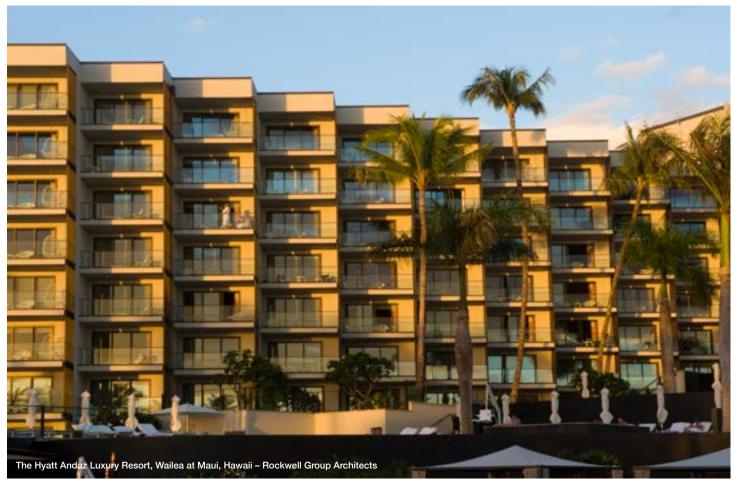


Series 5820 Operable Insect Screen Panels

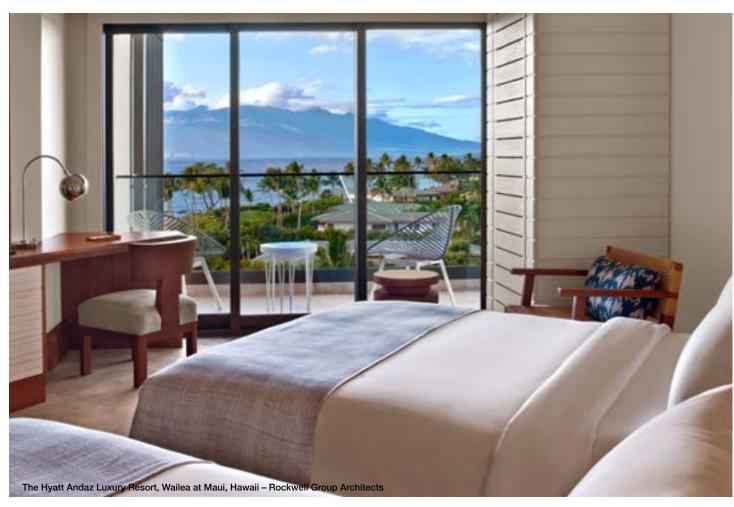
Series 5820 Operable Insect Screen Panels



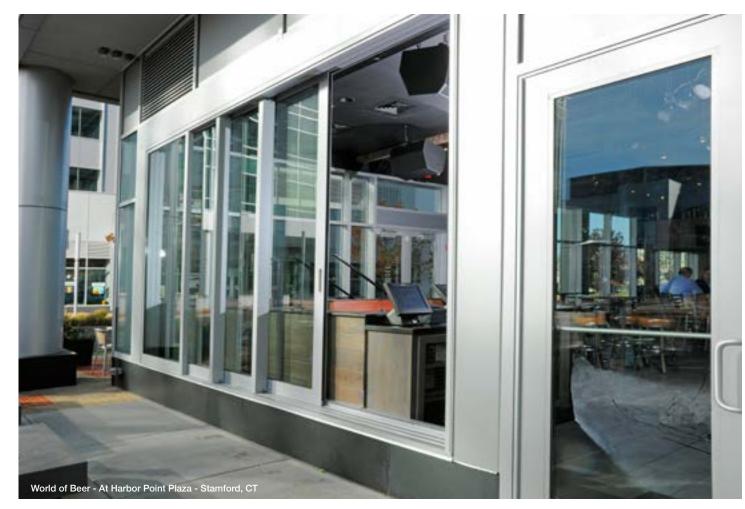
L Track Extruded Sub Sill (7")





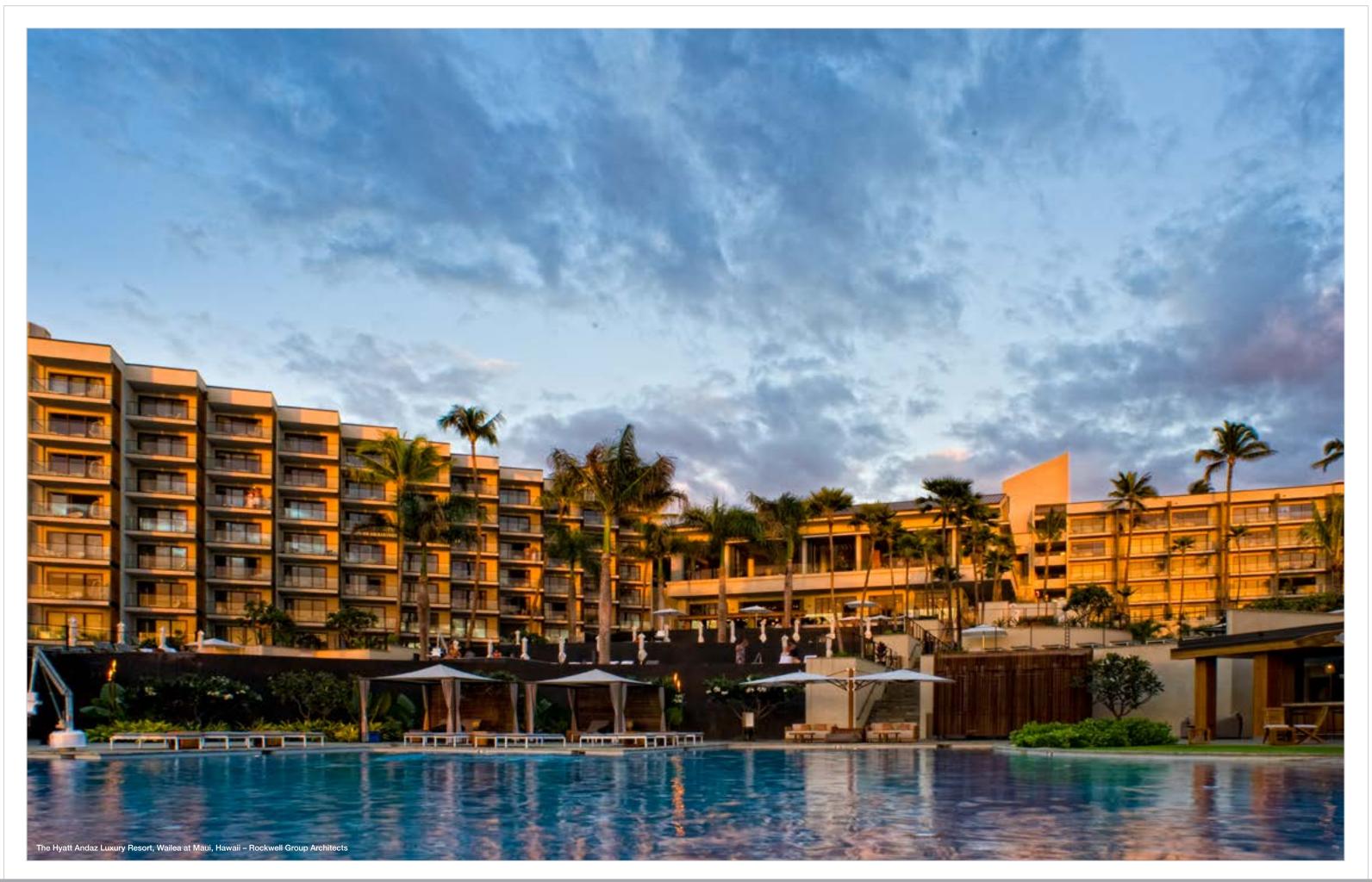








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8250E SERIES HIGH PERFORMANCE/IMPACT HINGED TERRACE/GARDEN SWING DOOR

MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

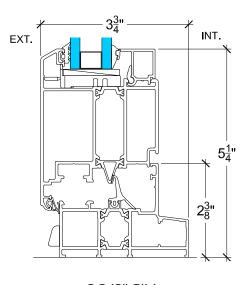
Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) • Product Installation Manuals (PDF)



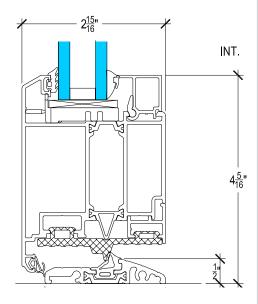








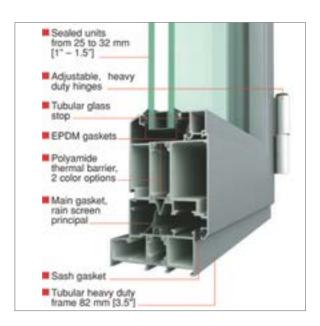
23/8" SILL



FLUSH SILL

8250E SERIES FEATURES AND OPTIONS

- Available as a standard 2 %" hi-sill (left image below) or flush sill (right image below)
- Tested as a C90 (fixed sidelite), AW 75 (single swing door) or AW70 (double swing door)
- Thermal break technology using an iso strut system tubular design aluminum profiles in combination with 2 continuous glass reinforced polyamide thermostruts reduce thermal conductivity value & improve acoustical performance
- Amesbury integrated 800 Series door handles with interior thumbturn & exterior keyed cylinder - optional (Series 100, 400, 700, 800 handles available in all Amesbury standard brass finish options)
- Amesbury ADA compliant Door Handle with Interior activated extended lock turn optional (available in all Amesbury standard brass finish options)
- Available as a single swing door (inswing or outswing) or double swing French door (inswing or outswing) with optional overhead fixed transoms and/or fixed sidelites
- European influenced door and hardware design
- GU Multi Point (5-point) steel coated with FerGUard Bi-Chromate finish dead bolt and 4 roller locking system - standard
- Amesbury multi point (5-point) stainless steel dead bolt and 4 roller locking system optional
- Interior stainless steel turn knob thumb turn with integrated exterior keyed cylinder standard
- Interior brushed nickel wing design thumbturn with integrated exterior keyed cylinder optional
- Handle sets with integrated rosette back plate available in satin clear, white & black standard
- All dry glazed with EPDM or PVC gasket and glazing tape with glazing stop, 1" or 1 1/16" insulated glass
- Stock finishes dark bronze or satin clear anodized class 1 or Duracron paint white standard
- Duranar or Valspar finish or other anodized finish optional
- Can be made to meet impact rated hurricane codes optional





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8250E SERIES

HARDWARE AND OPTIONS

1000 Interior Stainless Steel Knob Thumb Turn & Standard Door Handle (Handle Available in White, Black

and Satin) - Standard



Exterior Keyed Stainless Steel Cylinder & Standard Door Handle (Handle Available in White, Black and Satin) - Standard



Angular Handle (Available in White, Black, Satin) – Optional



Interior Brushed Nickel Wing Style Thumb Turn - Optional



(1) Amesbury Integrated 800 Series Door Handles with interior Thumb Turn and Exterior Keyed Cylinder



(2) Amesbury ADA Compliant Door Handle with Interior Activated Extended Lock Turn - Optional



(3) Multi Point (5-Point) - Dead Bolt Lock and 4 Roller Locking System



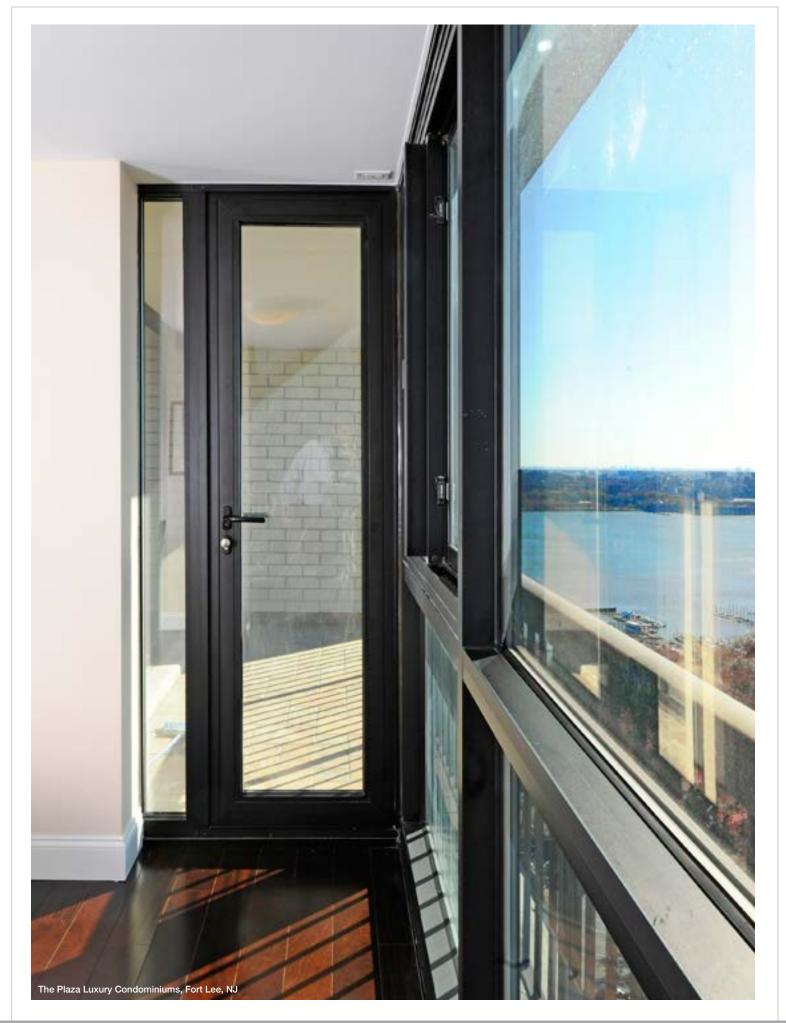
Locking Roller Mechanism for Multi Point Locking Systems -Standard



3-Wing Hinge (Available in White, Black, Satin) - Standard



ADA Flush Sill - Optional





TC-470 SERIES THERMAL/IMPACT 21/4" X 41/2" WINDOW WALL SYSTEM

MULTIPLE CONFIGURATIONS AVAILABLE

VISIT OUR WEBSITE AT: WWW.ARCADIAINC.COM FOR THE FOLLOWING:

Product Specifications (PDF) • Elevations & Plan Details (PDF & DWG) • Product Warranty Information (PDF) Maintenance & Cleaning Guidelines (PDF) \cdot Product Installation Manuals (PDF)





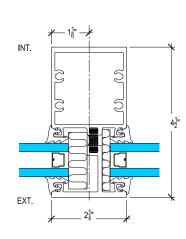




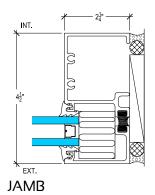


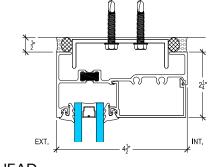
TC-470 SERIES FEATURES AND OPTIONS

- · Can be made to meet impact rated hurricane codes optional
- Tested performances for hurricane impact resistant ASTM 1886/1996
- Low air & water infiltration performance
- 2 ¼" x 4 ½" depth frame versatile window wall system
- 4 ½" square 2-pc snap in tube available for mulling sections together in line and at 90 degree angles
- Set up for interior glazing can accommodate 1", 1 1/16" or 1 1/8" insulated glass
- Unlimited configuration options to accommodate any combination of fixed & operable windows
- Male-Female Jamb members to accommodate sections of window wall being mulled together
- Extruded custom designed sub sills available to accommodate this system
- Ideal for slab to slab installations high structural & water performance
- Installation videos available on You Tibe search under "Arcadia Door"
- Stock finishes dark bronze or satin clear anodized class 1 standard
- Duranar or Valspar finish or other anodized finish optional

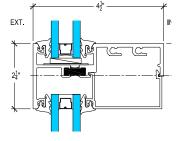


VERTICAL

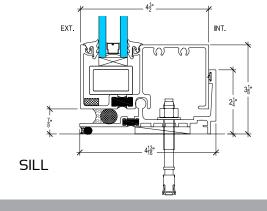




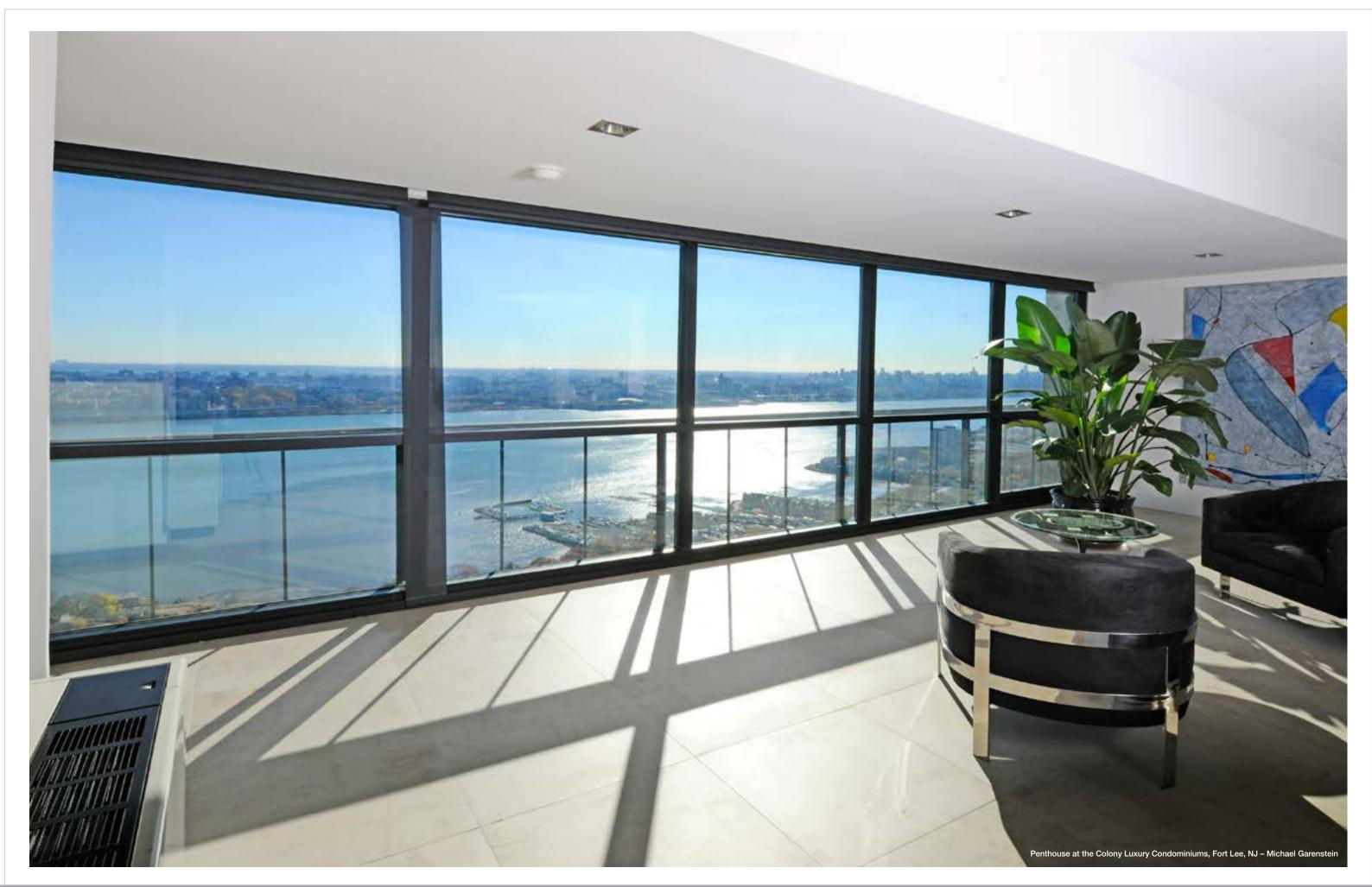
HEAD



HORIZONTAL







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HARDWARE LOCKS & HANDLES OPTIONS



Adams Rite Flush Handle Single or Back to Back Set (Black Painted) - Optional



Adams Rite Flush Handle Single or Back to Back Set (Grey Silver Painted) - Optional



Brass Standard Thumb Turn



Flush Cylinder - optional



Turn Lever with Escutcheon for MS 1847 Locks (Satin or Black Painted) - Optional



Futura Flush Stainless Steel Thumb Turn - Optional



Standard Wire Pull Handle -Single or Back to Back Set

Amesbury Hamptons Elite Handle - Single or Back to Back Set (Black Anodized) - Standard (Grey Silver, White or Black Painted) - Optional



Nylon Strike Plate (Silver, White, Black) - Standard Stainless Steel Strike Plate - Optional

HARDWARE LOCKS & HANDLES OPTIONS

Exterior



Brass Standard Keyed Cylinder



Adams Rite MS 1950 All Stainless Mortise Lock - Optional



Adams Rite MS 1850 Steel Mortise Lock with Stainless Steel Hook - Standard





Futura Flush Handle - Available in Marine Grade Stainless Steel - Optional



Adams Rite Stainless Steel Mortise Lock - MS-1847 -Optional



Interior

EZ Glide precision bearing Stainless Steel Rollers with 1 1/2", 1 13/16", 3" Diameter Note: 3" diameter wheel also avalable in DELRIN ACETAL by DUPANT - Optional

