The quality management system at the Reamstown, Pennsylvania facility is certified to ISO 9001*.

*DORMA Door Controls, Inc. d.b.a. DORMA Architectural Hardware

0606
DORMA 7400 SERIES

Applications:
The 7400 Series is designed to provide a highly flexible door control system suitable for use on all hollow metal, aluminum, and wood doors typically used in commercial construction. It is available in adjustable spring sizes: 1-4 and 3-6.

Doors may be mounted with either ball bearing hinges or pivots. Special brackets and other adapting hardware are available with the 7400 Series product.

Listings & Approvals:
- ANSI Grade 1.
- UL and ULC.
- UL10C for positive pressure.
- UBC 7.2 1997.
- CSFM.
- M.E.A.

Warranty: 25 Years.

Range of Door Sizes:
- Exterior door widths to 48" (1219 mm).
- Interior door widths to 48" (1219 mm).
- Door heights to 96" (2438 mm).
- Door weights to 250 pounds (114kg).
- Can be adjusted to meet ADA maximum 5 lb opening force on properly hung interior doors.

Finishes:
- Standard Sprayed Finishes:
  Aluminum: 689.
  Bronze: 691 (Dull), 690 (Statuary), or 695 (Dark Duranodic).
  Gold: 696.
  Black: 693.
- Custom Painted Finishes:
  Submit sample. Customer approval required.

Special Application Assistance:
Please contact our Technical Services team at 800-523-8483 if you have any questions or need assistance in developing a custom application.

Closer Mounting Options (based on arm selection):
- Regular pull side of the door.
- Top jamb push side of the door.
- Parallel arm on push side of the door.

Arm Functions:
- Regular, Top Jamb or Parallel Arm.
- Friction hold-open.

ANSI A156.4 Grade 1 Selector Chart

<table>
<thead>
<tr>
<th>Arm(s)</th>
<th>Hingeside</th>
<th>Parallel Arm</th>
<th>Top Jamb</th>
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Closer Functions:
- Adjustable power.
- Adjustable backcheck intensity.
- Adjustable sweep speed.
- Adjustable latch speed.
- Optional delayed closing from maximum opening angle to approximately 70°.

Cover Options:
- Optional full plastic cover.
- Optional slim plastic cover.

Contact Information:
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