

# FLUROPON® 70% PVDF COATING SYSTEM

Fluorpon® is our premium performance coating system, trusted for over 50 years and featured on monumental architecture around the world. This flagship system meets or exceeds AAMA 2605 and AAMA 621 standards, providing exceptional durability for exterior metal building products.

Known for its outstanding resistance to UV rays, chalking, fading and chemical degradation, Fluorpon coating systems deliver long-lasting color and gloss retention. So your vision stays as true as the day you imagined it.



**SHERWIN-WILLIAMS.**  
Coil Coatings

[coil.sherwin.com](http://coil.sherwin.com)

**FLUROPON®**  
**70% PVDF**  
COATINGS COLOR GUIDE

# DREAM IN COLOR

The limits to our coil and extrusion coatings portfolio are bound only by your imagination, because we can match nearly every color you can think up.

This guide is just a sample of over 50,000 colors available to you. Color options include solids, mica/metallics, and special effects. Solar reflective (SR) options are available upon request. Most colors shown are also available in Fluorpon Pure, a red-list free\* coating option for meeting green building standards such as LEED v4 and Living Building Challenge (LBC).

Contact us for more information or request a custom color today. (866) 351-6900.

*\*In combination with a substrate.*



**SHERWIN-WILLIAMS.**  
Coil Coatings



FLUROPON® 70% PVDF COIL AND EXTRUSION COATING SYSTEMS

Fluoropon® 70% PVDF coating systems for exterior metal building products offer superior weathering performance in a wide range of color and aesthetic options. Fluoropon coating systems deliver outstanding color and gloss retention to keep your building looking new for years to come.

AAMA PERFORMANCE

Fluoropon® coating systems meet the industry's toughest performance requirements, including: **AAMA 2605** Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels. **AAMA 621** Voluntary Specification for High-Performance Organic Coatings on Coil Coated Architectural Hot Dip Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates.

	FLUROPON® EXTRUSION COATINGS	FLUROPON® COIL COATINGS
AAMA Spec	2605	621
Number of Coats	2-3	2-3
Humidity ASTM D2247	4,000 hours aluminum	1,000 hours HDG, Galvalume®, Aluminum
Modified Salt Spray ASTM G85	2,000 hours aluminum	N/A
Salt Spray ASTM B117	N/A	1,000 hours HDG, Galvalume®, Aluminum
Exterior Exposure (Color Retention) ASTM G7	10 years exposure, 45° South Florida	10 years exposure, 45° South Florida
Fade ASTM D2244	Max 5ΔE (Hunter)*	Max 5ΔE (Hunter)*
Chalk ASTM D4214	Rating no less than 8 years	Rating no less than 8 years
Gloss at 60°	5-50	10-40
Flame Spread and Smoke Developed Indices ASTM E84	Class A	Class A

STANDARDS

AAMA is the American Architectural Manufacturers Association, an organization that sets standards for building product performance as it relates to the fenestration industry. All Fluoropon® Coil and Extrusion Coatings meet or exceed AAMA 2605 and AAMA 621 test standards. Select test methods shown. For more information on AAMA standards, visit [aama.org](http://aama.org). For individual test data on Fluoropon products, request Fluoropon product data sheet.

FLUROPON COATINGS APPLICATIONS

COIL

Coil coatings are factory-applied, oven-cured coatings for steel, aluminum, HDG and other metal substrates that are post-formed into products. Applications include: Metal panels including insulated and composite, metal roofing, soffits and fascia.

EXTRUSION

Extrusion coatings are spray-applied in factory and oven-cured onto pre-formed aluminum extrusions. Applications include: Curtain wall, window and door frames, skylights and sunshades.

CONTACT US

Sherwin-Williams Coil Coatings has formulated over 50,000 architectural metal coating colors including custom matches. Request your custom color or order samples today at [coil.sherwin.com](http://coil.sherwin.com) or call (866) 351-6900. (Select colors shown.)

\*Some exceptions apply depending on color space, pigmentation and other factors. Work with your coatings representative to understand the performance of your specific coating and color.

FLUROPON® 70% PVDF COATINGS

E = Extrusion C = Coil

Fluoropon® is a two-coat system that delivers outstanding durability and color retention.

Special Ultra Pure White  
E 391B8987 C 431B2176

Special Bone White  
E 391X035 C 431A781

Sassafras Tea  
E 391B8908 C 431B1685

Sierra White  
E 391F156 C 431X491

Sandstone  
E 393X321 C 433C1730

Regal White  
E 391B485 C 431B1122

Stone White  
E 391A454 C 431A894

Dune  
E 391B8948 C 431B1690

Driftwood  
E 391B8219 C 431B922

Portland Stone  
E 392F213 C 432X553

Fashion Gray  
E 392F217 C 432B668

Newport Gray  
E 392B3759 C 432B4167

Castlerock  
E 392B4032 C 432B4168

Charcoal  
E 392F232 C 432B2627

Blackest Black  
E 398A115 C 438A911

Taupe  
E 392F211 C 432X561

Stone Gray  
E 392F233 C 432B172

Kendall Charcoal  
E 392B755 C 432B2983

Iron Ore  
E 392B650 C 432B2995

Chocolate Chip  
E 397B830 C 437C2807

Sierra Tan  
E 397F144 C 437X668

Twig  
E 397A9822 C 437C2808

Light Brown  
E 397B1112 C 437C2809

Terratone  
E 397B199 C 437C2153

Cocoa Bean  
E 397B1645 C 437C2810

Terra Cotta  
E 394F068 C 434K384

Coronado Red  
E 394F169 C 434X427

Patina Green  
E 395B899 C 435B470

Hartford Green  
E 395F518 C 435A614

Stormy Sea  
E 396B992 C 436B3183

FLUROPON CLASSIC II

E = Extrusion C = Coil

Fluoropon® Classic II is a two-coat system that provides a classic metallic sparkle effect without the need for an added clear coat.

Clear Anodized  
E 399C1806 C 439Z7867M

Bright Silver  
E 399X440 C 439Z5701M

E Silver  
E 399C7763 C 439Z7146M

Pewter  
E 399C2473 C 439Z7871M

Silverstorm  
E 399C2410 C 439Z4813M

Dark Silver  
E 399C6995 C 439Z7868M

Moma Black I  
E 399C7852 C 439Z7869M

Charcoal  
E 399B159 C 439Z5629M

Onyx  
E 399C8665 C 439Z7870M

Evening Shade  
E 399C7946 C 439Z7142M

Pacific Champagne  
E 399C7617 C 439Z7872M

Evening Toast  
E 399C7634 C 439Z5606M

Driftwood Mica  
E 399C6659 C 439Z7873M

Medium Bronze  
E 399C7011 C 439Z4113M

Dark Bronze  
E 399C7527 C 439Z7874M

Ginger Ale  
E 399B045 C 439Z5610M

Gold  
E 399C1239 C 439Z7875M

Dark Gold  
E 399C2397 C 439Z5609M

Rustica Oasis  
E 399FXE8186 C 439FXE6515M

Bronze  
E 399C6770 C 439Z7876M

Gold  
E 399C6974 C 439Z7877M

Regina Gold  
E 399C8137 C 439Z7878M

Rose Gold  
E 399B819 C 439Z7879M

Lilly Gold  
E 399C7888 C 439Z7880M

Autumn Glimmer  
E 399C8822 C 439Z7881M

Copper  
E 399C2595 C 439Z7882M

Rustica Liquid Copper  
E 399FXE6733 C 439FXE6509MXC

Classic Copper  
E 399C228 C 439Z5397M

Rustica Amber  
E 399FXE8179 C 439FXE6517M

Wynn Bronze  
E 399C7143 C 439Z5628M

FLUROPON CLASSIC II (CONTINUED)

E = Extrusion C = Coil

Aged Copper  
E 399X518 C 439Z7883M

Seamist Green  
E 399C2694 C 439Z7884M

Blue  
E 399C7360 C 439Z5642M

Dark Blue  
E 399C8826 C 439Z7147M

Rustic Brushed Copper  
E 399C8225 C 439Z7885M

FLUROPON EFFECTS KAMELEON

Fluoropon® Effects Kameleon is a specialty three-coat, color-shifting system that appears to change color when viewed from different angles or in changing light.

Millennium  
E 39KA0041 C 43KZ0180

Patina Green  
E 39KA0034 C 43KZ0170

Monumental Blue Pearl  
E 39KA0036 C 43KZ0181

Lightning Mist  
E 39KA0042 C 43KZ0218

Champagne Silver  
E 39KA0040 C 43KZ0179

FLUROPON EFFECTS NOVA

Fluoropon® Effects Nova is a proprietary three-coat system that offers eye-catching sparkle in a gold or silver sparkle effect.

White Silver  
E 391FX0050 C 431FX2101

Charcoal Silver  
E 392FX0075 C 432FX0038

Black Silver  
E 398FX0008 C 438FX0008

Blue Plum  
E SL6FX0068 C 436FX0041

Lilly Gold  
E 393FX0024 C 433FX0021

FLUROPON PREMIERE

Fluoropon® Premiere is a three-coat system that achieves brighter, more vibrant colors by utilizing a protective clear coat. \*Lemon Shine is a Fluoropon Special two-coat, high-build system.

Southern Blue  
E SL6A249 C 436B3184

Melrose Green  
E SL5A165 C 435C2647

Super Little Red Wagon  
E SL4A122 C 434B2515

Carnival Red II  
E SL4A139 C 434B307

Lemon Shine\*  
E 393A992 C 433C2423