

Scale: 3" = 1'0"

HEAD ASSEMBLY

1-6

1 1/2"

J420ST

T2200TPD

TB427CLX

TB430PD

TB430ST

VLTG Gasket

4 1/2"

2"

INTERMEDIATE HORIZONTAL

2-6

Setting Block [1" x 3/4" x 4"]
SB 1.0000X.1875X4

TB436PD

TB427CLX

TB430ST

2"

SILL ASSEMBLY

3-6

2"

Setting Block [1" x 3/4" x 4"]
SB 1.0000X.625X4

TB438CLX

TB265PD

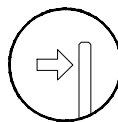
T2200TPD

TB451

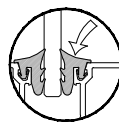
4 1/2"

0.000"

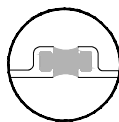
SHEAR BLOCK INSIDE SET



Offset Glazed



Top Load



Thermal System

AFG451T Series

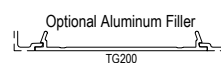
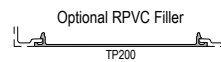
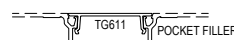
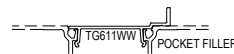
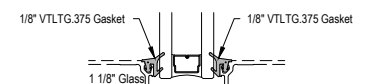
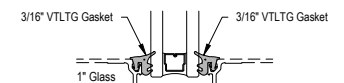
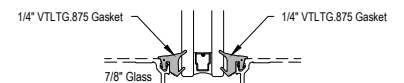
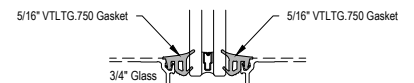
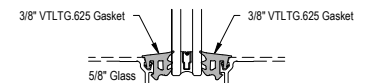
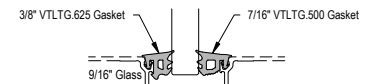
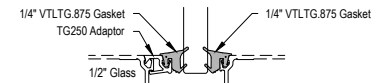
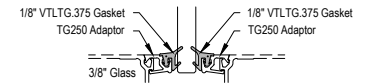
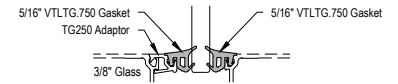
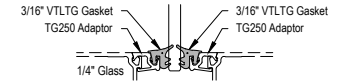
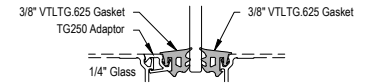
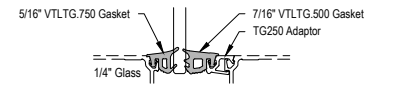
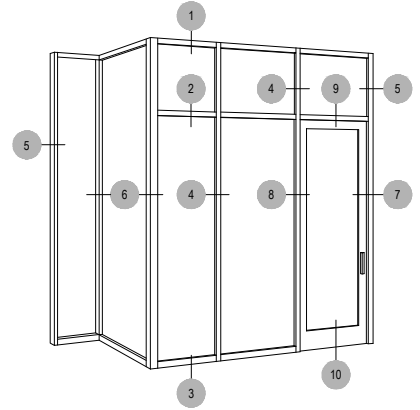
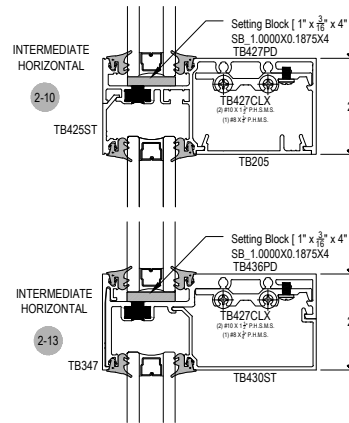
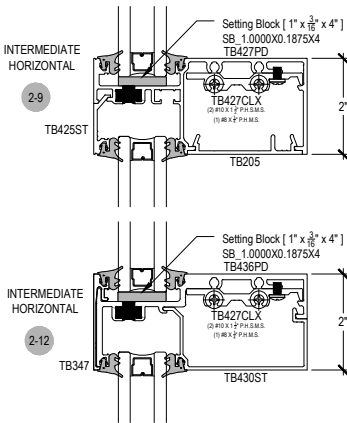
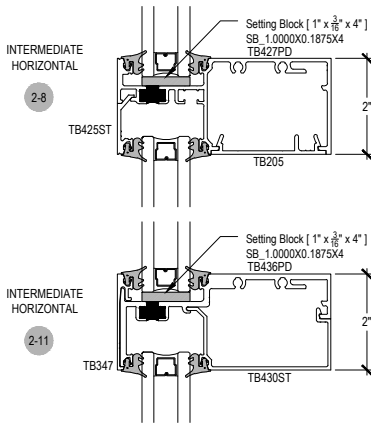
Description: 2" X 4 1/2" Offset Glazed For 1" Glass

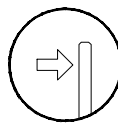
Function: Storefront

Detail: Horizontals

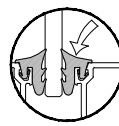
Scale: 3" = 1'0"

SHEET 2 OF 6

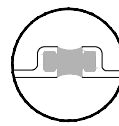




Offset Glazed



Top Load



Thermal System

AFG451T Series

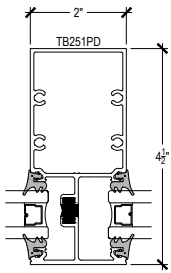
Description: 2" X 4 1/2" Offset Glazed For 1" Glass

Function: Storefront

Detail: Verticals

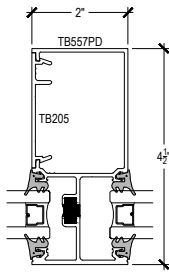
Scale: 3" = 1'0"

SHEET 3 OF 6



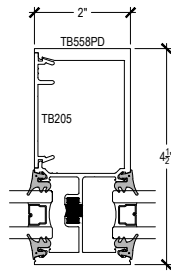
INTERMEDIATE
VERTICAL

4-1



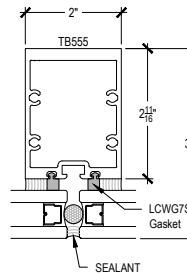
INTERMEDIATE
VERTICAL

4-2



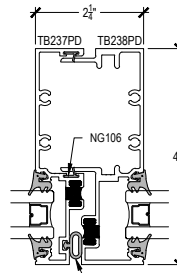
INTERMEDIATE
VERTICAL

4-3



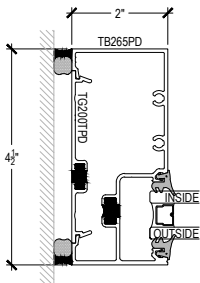
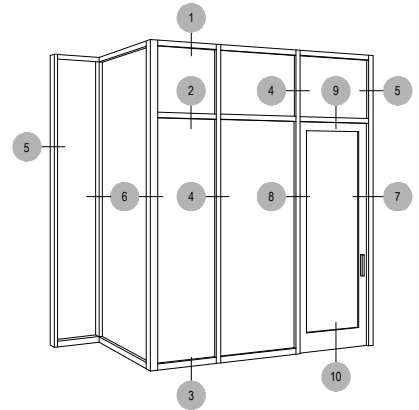
INTERMEDIATE
VERTICAL

4-4



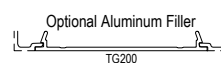
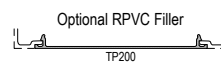
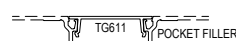
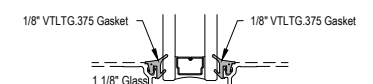
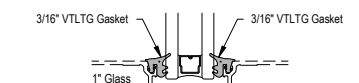
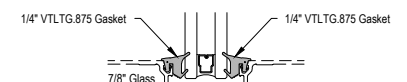
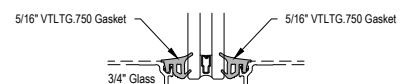
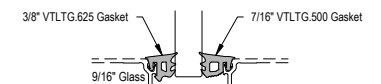
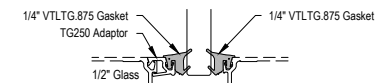
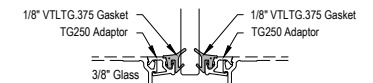
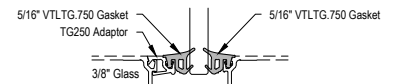
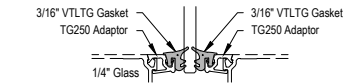
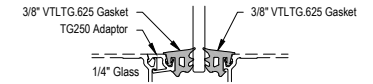
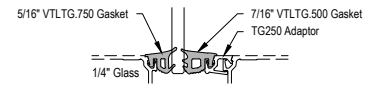
MALE/FEMALE EXPANSION
INTERMEDIATE VERTICAL

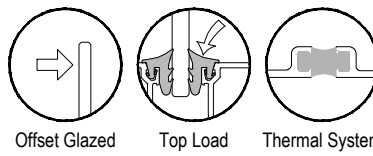
4-7



WALL JAMB

5-1





AFG451T Series

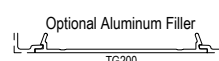
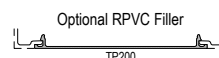
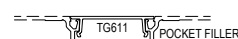
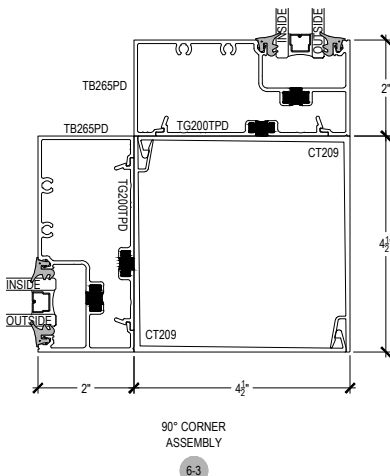
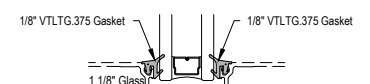
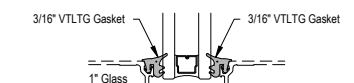
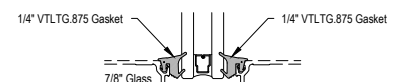
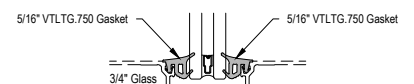
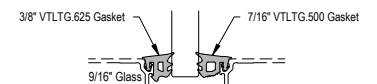
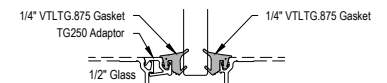
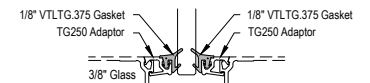
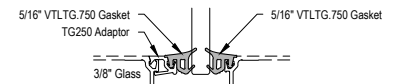
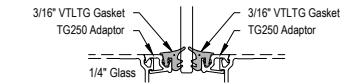
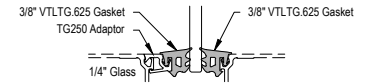
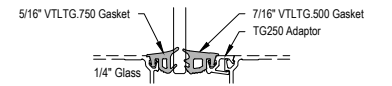
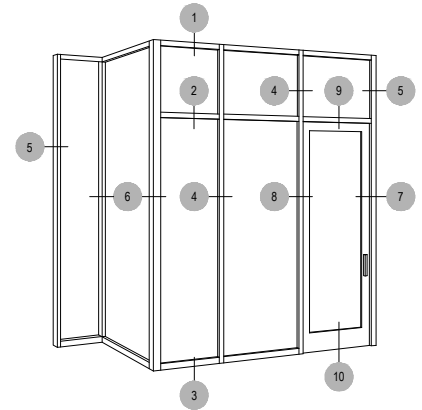
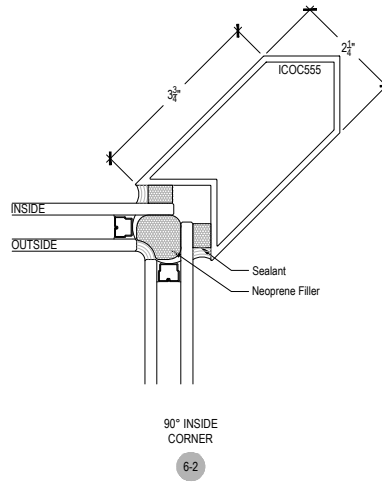
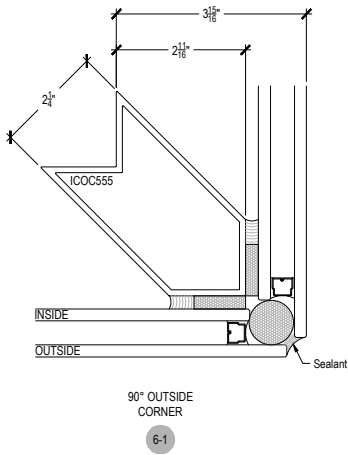
Description: 2" X 4 1/2" Offset Glazed For 1" Glass

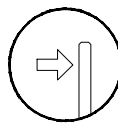
Function:Storefront

Detail:Corners

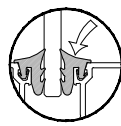
Scale: 3" = 1'0"

SHEET 4 OF 6

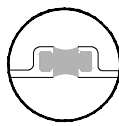




Offset Glazed



Top Load



Thermal System

AFG451T Series

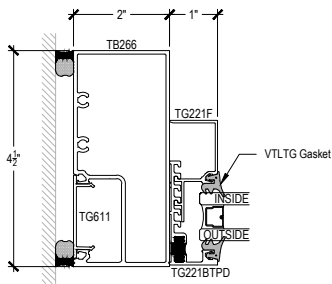
Description: 2" X 4 1/2" Offset Glazed For 1" Glass

Function: Storefront

Detail: Offset Hung Doors

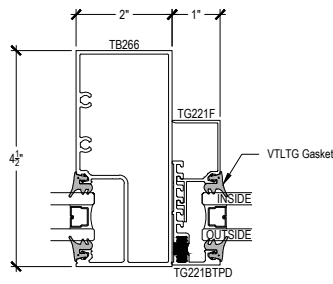
Scale: 3" = 1'0"

SHEET 5 OF 6



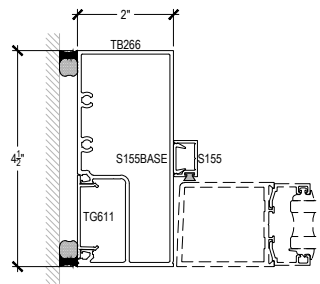
OPTIONAL JAMB
@ TRANSOM

5-3



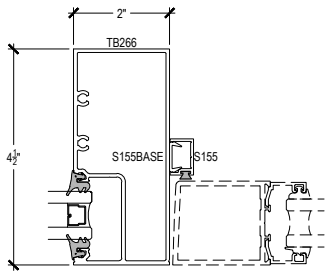
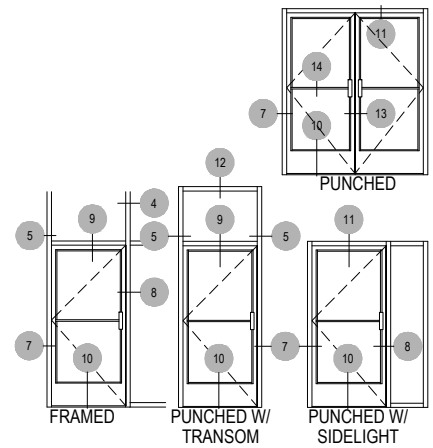
OPTIONAL JAMB
@ TRANSOM

4-6



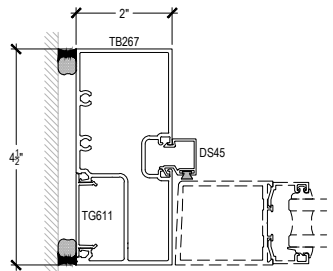
DOOR JAMB @
OFFSET DOOR

7-1



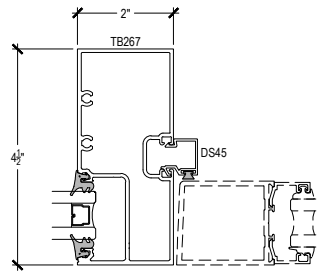
DOOR JAMB @
OFFSET DOOR

8-1



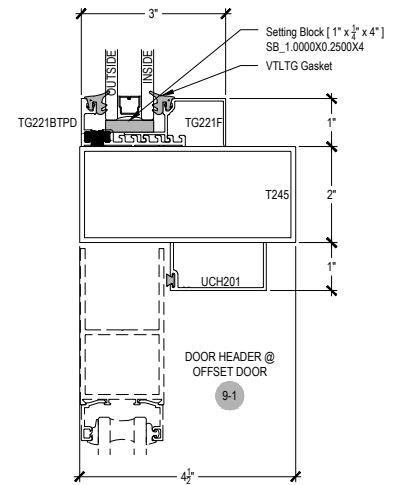
DOOR JAMB @
OFFSET DOOR
WITHOUT TRANSOM

7-3



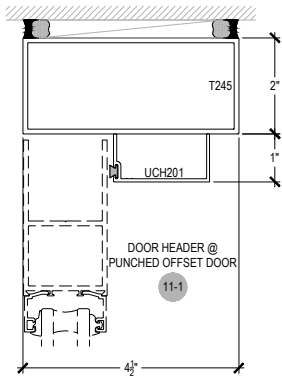
DOOR JAMB @
OFFSET DOOR
WITHOUT TRANSOM

8-3



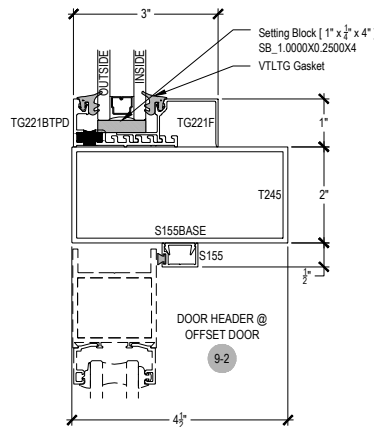
DOOR HEADER @
OFFSET DOOR

9-1



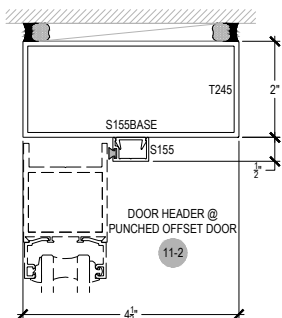
DOOR HEADER @
PUNCHED OFFSET DOOR

11-1



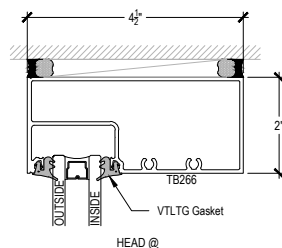
DOOR HEADER @
OFFSET DOOR

9-2



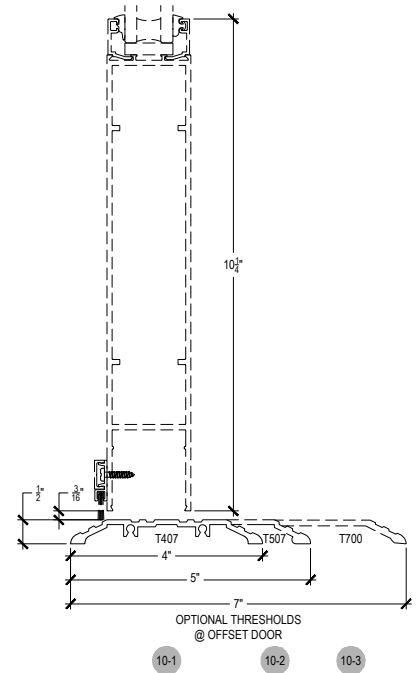
DOOR HEADER @
PUNCHED OFFSET DOOR

11-2



HEAD @
PUNCHED TRANSOM

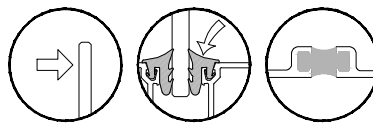
12-1



10-1

10-2

10-3



AFG451T Series

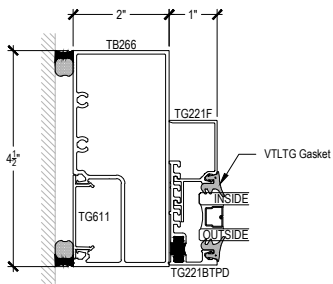
Description: 2" X 4 1/2" Offset Glazed For 1" Glass

Function: Storefront

Detail: Center Hung Doors

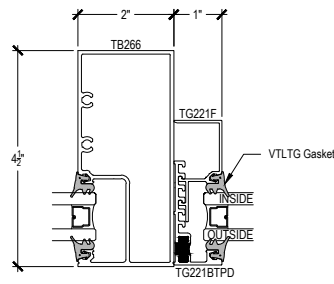
Scale: 3" = 1'0"

SHEET 6 OF 6



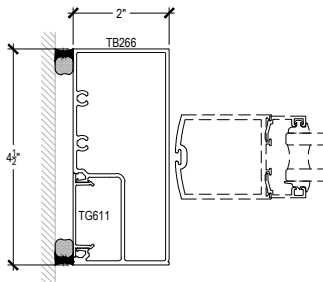
OPTIONAL JAMB
@ TRANSOM

5-3



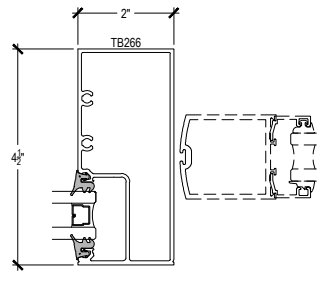
OPTIONAL JAMB
@ TRANSOM

4-6



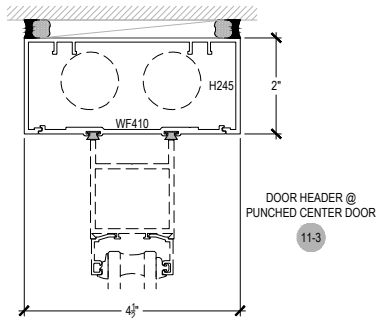
DOOR JAMB @
CENTER DOOR

7-2



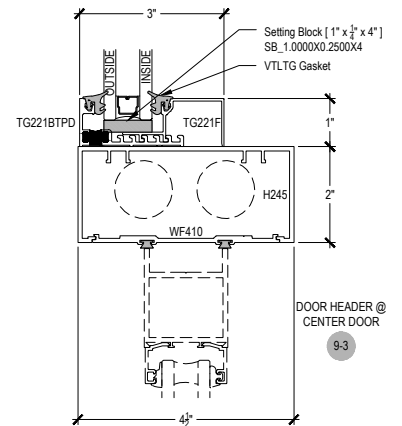
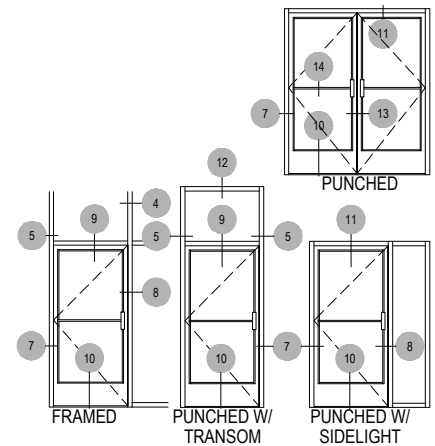
DOOR JAMB @
CENTER DOOR

8-2



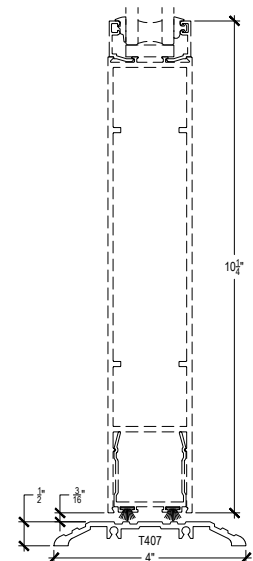
DOOR HEADER @
PUNCHED CENTER DOOR

11-3



DOOR HEADER @
CENTER DOOR

9-3



THRESHOLD @
CENTER DOOR

10-4